

FASTENERS PRODUCT RANGE

Size	DIN 6921-HT	
	Min.	Max.
M5		
M6		
M8	12	40
M10	16	60
M12	20	60



Size	ASME-B-18.21 UNC / UNF Hex Cap Screw (FT)		ASME-B-18.21 UNC / UNF Hex Cap Screw (HT)		ASME-B-18.21 Hex Lag Screw	
	Min.	Max.	Min.	Max.	Min.	Max.
1/4"	3/8"	2 1/4"	1 1/4"	2 1/4"	T"	1 3/4"
5/16"	1/2"	6"	1 3/8"	3 1/4"	T"	2"
3/8"	5/8"	6"	1 1/2"	6"	T"	2"
7/16"	5/8"	6"	1 3/4"	6"	-	-
1/2"	3/4"	6"	1 7/8"	6"	-	-



Size	ASME-B-18.3 H.S.HCS (FT)		ASME-B-18.3 (UNC) H.S.HCS (HT)		ASME-B-18.5 (UNC) CARRIAGE BOLT	
	Min.	Max.	Min.	Max.	Min.	Max.
1/4"	1/2"	2"	1-1/2"	2 1/4"	1/2"	2"
5/16"	5/8"	2"	1-3/4"	3 1/4"	3/4"	2"
3/8"	5/8"	3 1/2"	1-3/4"	4"	5/8"	2"
7/16"	7/8"	3 1/2"	2"	4"	5/8"	2"
1/2"	7/8"	4"	2-1/4"	4"	3/4"	2"



Size	DIN-7991 / ISO-10642 (FT)		DIN-7991 (HT) / ISO-10642 HT		ISO-7380	
	Min.	Max.	Min.	Max.	Min.	Max.
M3	12	30	25	40	10	30
M4	12	40	30	50	10	40
M5	14	50	35	60	10	50
M6	16	60	40	80	12	60



Grades : 304, 304L, 316L, 316, T1, Alloy group A2 And A4

Property Class :

Bolt & Screws: F593C, F593D, F596G, F593H, A2-70, A2-80, A4-70, A4-80, B8 & B8M

Nut: F594C, F594D, F594G, F594H, A2-70, A2-80, A4-70, A4-80, A2-035, A4-040, 88 & B8M

SHCS : F837B, F837C, F837E, F837.

THREADED ROD : F593C, F593D, F593G, F593H, B8, B8M, A2-70, A2-80, A4-70, A4-80.



FASTENERS PRODUCT RANGE

Size	DIN-931 / ISO4014		DIN-933/ ISO 4017		DIN-912 / ISO-4762 (FT)	
	Min.	Max.	Min.	Max.	Min.	Max.
M5	-	-	-	-	-	-
M6	30	60	12	60	12	60
M8	35	80	12	80	12	80
M10	40	150	16	150	16	100
M12	45	150	20	150	20	100



Size	DIN-912 / ISO-4762 (HT)		DIN-603		DIN-571	
	Min.	Max.	Min.	Max.	Min.	Max.
M5	-	-	16	30	-	-
M6	35	60	16	50	25	50
M8	40	80	16	75	30	75
M10	45	100	20	75	40	75
M12	55	100	20	75	45	75



Size	ROOFING BOLT		SPLINE BOLTS		DIN 6921-FT	
	Min.	Max.	Min.	Max.	Min.	Max.
M5						
M6						
M8	16	50	16	50	12	40
M10	20	75	20	50	16	60
M12	20	75	20	50	20	60



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LORD Fasteners : is a predominant manufacturer and Supplier of Stainless Steel Fasteners 8,000 sq. mtr Manufacturing unit with 1800 mt. per annum Production Capacity along with Highly equipped Quality Instruments and dedicated stocking area for Raw materials and finished products. Product range Starts From M3 to M52 with variety of different product items.



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FASTENERS PRODUCT RANGE



Size	ROOFING BOLT		WELD SCREW		ISO-7380 - TORX	
	Min.	Max.	Min.	Max.	Min.	Max.
M3	12	30	12	30	10	30
M4	12	40	12	40	10	40
M5	14	50	14	50	10	50
M6	16	60	16	60	12	60



Size	ISO-7380 - Flange		ALL KIND OF SIX LOBE ITEMS		DIN-84	
	Min.	Max.	Min.	Max.	Min.	Max.
M3	10	30	10	30	10	30
M4	10	40	10	40	10	40
M5	10	50	10	50	10	50
M6	12	60	12	60	12	60



Size	DIN-85		DIN-965 (H / Z Drive)		DIN-966 (H / Z Drive)	
	Min.	Max.	Min.	Max.	Min.	Max.
M3	16	30	10	30	10	30
M4	10	40	10	40	10	40
M5	10	50	10	50	10	50
M6	12	60	12	60	12	60

Size	DIN-7985 (H / Z Drive)	
	Min.	Max.
M3	10	30
M4	10	40
M5	10	50
M6	12	60



FASTENERS PRODUCT RANGE



Size	ASME-B-18.3 (UNC)		ASME-B-18.3 (UNC)		ASME-B-18.3 (UNC)	
	CSK (FT)		CSK (HT)		Button Head	
	Min.	Max.	Min.	Max.	Min.	Max.
# 5	3/8"	1-1/4"	-	-	-	-
# 6	3/8"	1-1/2"	1-1/4"	1 1/2"	3/8"	1-1/2"
# 8	3/8"	2"	1-1/4"	2"	3/8"	2"
# 10	1/2"	2"	1-1/2"	2"	3/8"	2"
1/4"	1/2"	2"	1-3/4"	2"	1/2"	2"

Self Tapping Screws



Size	DIN-7981 (H / Z Drive)		DIN-7982 (H / Z Drive)		DIN-7983 (H / Z Drive)	
	Min.	Max.	Min.	Max.	Min.	Max.
ST-2.9	9.5	38	9.5	38	9.5	38
ST-3.5	9.5	38	9.5	38	9.5	38
ST-3.9	9.5	38	9.5	38	9.5	38
ST-4.2	9.5	50	9.5	50	9.5	50
ST-4.8	9.5	60	9.5	60	9.5	60
ST-5.5	13	60	13	60	13	60
ST-6.3	13	60	13	60	13	60

ANSI B 18.6.4 (H / Z Drive)



Cross Recessed Pan Head		Cross Recessed Truss		Cross Recessed Flat		Cross Recessed Raised	
Size	Length	Size	Length	Size	Length	Size	Length
#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"	#6	3/8" - 1 1/2"
#8	3/8" - 2"	#8	3/8" - 2"	#8	3/8" - 2"	#8	3/8" - 2"
#10	3/8" - 2 1/4"	#10	3/8" - 2 1/4"	#10	3/8" - 2 1/4"	#10	3/8" - 2 1/4"
#12	5/8" - 2 1/4"	#12	5/8" - 2 1/4"	#12	5/8" - 2 1/4"	#12	5/8" - 2 1/4"
#14	5/8" - 2 1/4"	#14	5/8" - 2 1/4"	#14	5/8" - 2 1/4"		

Threaded Rod

STANDARD	SIZE	
	Min.	Max.
DIN-975	M6	M52
DIN-976	M6	M52
IFI-136-2002	1/4" UNC 2 1/2" UNC	
IFI-136-2002	1/4" UNF 2 1/2" UNF	



FASTENERS PRODUCT RANGE

Hot Forging



Size	DIN-931		DIN-933	
	Min.	Max.	Min.	Max.
M24	85	400	80	400
M27	90	400	80	400
M30	90	400	80	400
M33	100	400	80	400
M36	110	400	80	400
M39	120	400	80	400
M42	130	400	80	400
M45	130	400	80	400
M52	150	400	80	400



Size	ASME B18.2.1 HT		ASME B18.2.1 FT	
	Min.	Max.	Min.	Max.
1"	2 7/8"	16"	3 1/4"	16"
1 1/8"	3 3/4"	16"	3 1/4"	16"
1 1/4"	4"	16"	3 1/4"	16"
1 3/8"	4 1/4"	16"	3 1/4"	16"
1 1/2"	4 1/2"	16"	3 1/4"	16"
1 5/8"	4 3/4"	16"	3 1/4"	16"
1 3/4"	5 1/4"	16"	3 1/4"	16"
1 7/8"	5 1/2"	16"	3 1/4"	16"
2"	5 3/4"	16"	3 1/4"	16"
2 1/4"	6"	16"	3 1/4"	16"
2 1/2"	6 1/2"	16"	3 1/4"	16"